## How to save optional comments



< advance preparation >

Save the following files in the System folder of the nugget2 folder.

- folder path : C:\u00e4nugget2\u00e4System
- Save File : CommentsDuringInspection.csv
- < Operating Procedure >

(1) Click "Comment" when recording a welding point for which you want to leave a comment.

-> Comments during inspection window opens

(2) Enter any comment

(3) Check the box on the left side of the comment box.

(4) record

 $\rightarrow$  The comment is reflected in record.csv (column H).

## < supplement >

(5) After the recording operation is performed, the check in (3) is automatically removed.
(6) Click "Save" under "Comments during

inspection" to have the comments reflected the next startup.

C: Ynussetz YParameterSetFileYer2.xxYParameterSetFile Comments during inspection Comments during inspection Photo Select X Comments during inspection Finish/Next Hoo1 #002 #003 #004 Hoo5 #006 #007 #008 Hoo5 #006 #007 #008 Hoo9 #010 #011 #012 000 Hoo8 #010 #010 #011 #012 000 Hoo8 #010 #010 #010 #010 #010 #010 Hoo8 #000 #010 #010 #010 #010 #010 #010 #01		File		Tool-box			Judge-level		Commen				×
6       Stop       Start       00         800       Finish/Next       90         90       90       90         90		1											
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1	DB_Versio	1.02							
2	RecordNo	1							
3	LineNo	1							_
4	No	Time	Comment	Prameter	Photo Pat	Photo Nur	Position N	Comments During Inspection	Judge
5	1	#######	comment	1	NULL	0	0	test	NG
-									



- < precautions >
- Can be inspected with "Comments during inspection" displayed.
- Up to 100 characters, including symbols, can be entered for comments.
- It is not possible to enter comments on a new line. Please separate them with a space.
- Two check boxes are not allowed.
- To uncheck the box, click the same checkbox.
- Click "Clear" to delete all comments.
- If the comment field is not filled in, "Empty" will be recorded.

< recommendation >
Please enter the comments you are most likely to use in advance.This will reduce the
operator's operating time.
Example.)
Waveforms are difficult to obtain
Large bugge

Large burrs

Sensor does not make contact because of sensor interference with surroundings