

How to save optional comments

< advance preparation >

Save the following files in the System folder of the nugget2 folder.

- folder path : C:\nugget2\System
- Save File : CommentsDuringInspection.csv

< Operating Procedure >

(1) Click "Comment" when recording a welding point for which you want to leave a comment.

-> Comments during inspection window opens

(2) Enter any comment

(3) Check the box on the left side of the comment box.

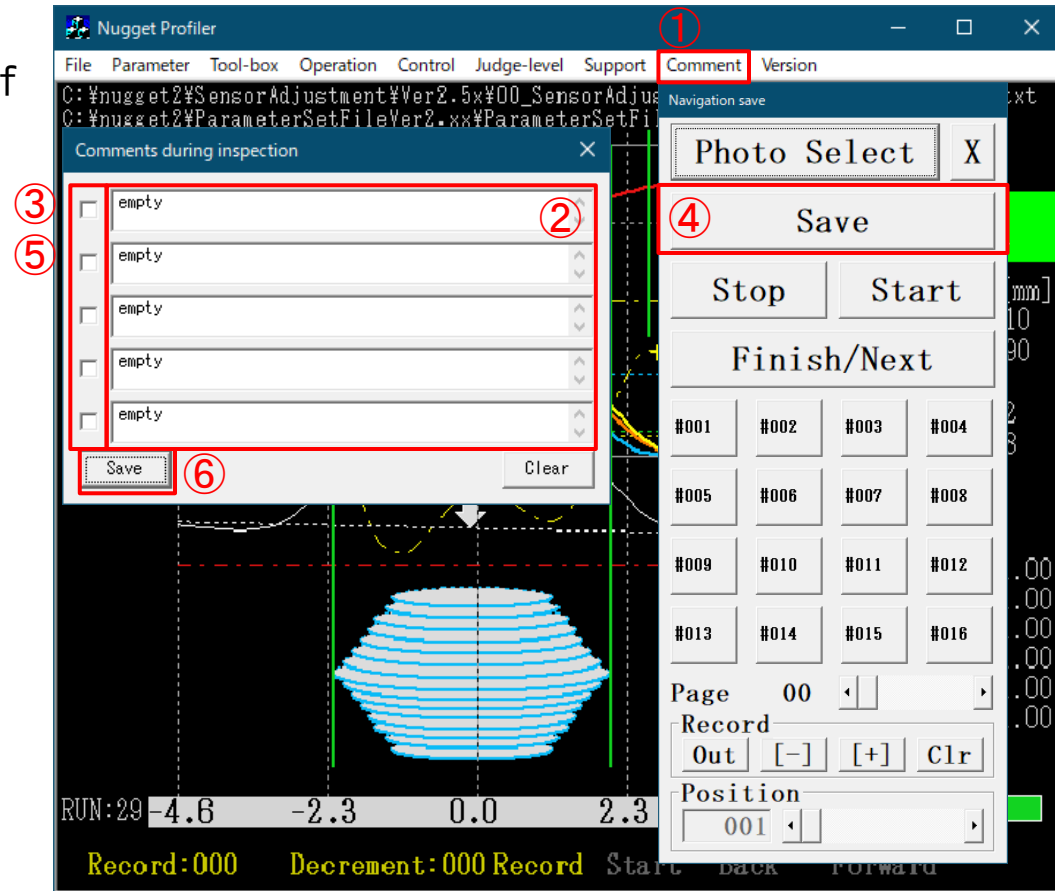
(4) record

-> The comment is reflected in record.csv (column H).

< supplement >

(5) After the recording operation is performed, the check in (3) is automatically removed.

(6) Click "Save" under "Comments during inspection" to have the comments reflected the next startup.



	A	B	C	D	E	F	G	H	I
1	DB_Versio	1.02							
2	RecordNo	1							
3	LineNo	1							
4	No	Time	Comment	Parameter	Photo Pat	Photo Nur	Position	Comments During Inspection	Judge
5	1	#####	comment	1	NULL	0	0	test	NG

< precautions >

- Can be inspected with "Comments during inspection" displayed.
- Up to 100 characters, including symbols, can be entered for comments.
- It is not possible to enter comments on a new line. Please separate them with a space.
- Two check boxes are not allowed.
- To uncheck the box, click the same checkbox.
- Click "Clear" to delete all comments.
- If the comment field is not filled in, "Empty" will be recorded.

< recommendation >

Please enter the comments you are most likely to use in advance. This will reduce the operator's operating time.

Example.)

Waveforms are difficult to obtain

Large burrs

Sensor does not make contact because of sensor interference with surroundings